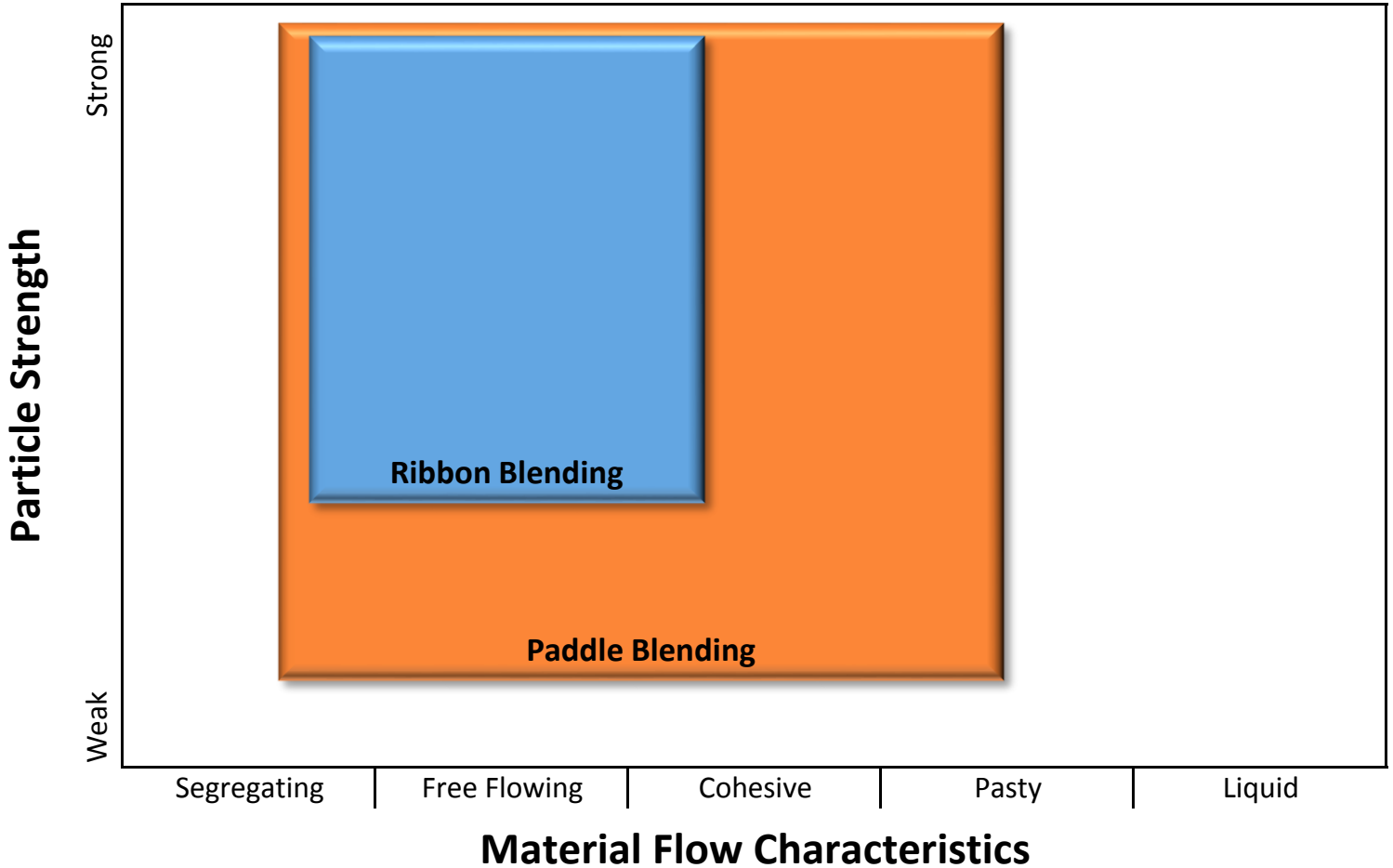


Blender Performance Comparison

General Operating Ranges



General Operating Performance

Performance Area	Ribbon	Paddle
Agitator Clearance to Trough -Cleanout capability	0.25- 0.50"	0.05 - 0.50"
Power Consumption -dependent on cohesive nature of materials	2-50 hp/ton	4-50 hp/ton
Cleanability - minimization of undercuts and blind areas	Low	High
Shearing of Material - low shear for delicate particles	High	Low
Blend Time	3-30 min	1-10 min
Capacities	1.5-600 ft ³	1.5-600 ft ³
Fill Level	50-100%	25-100%
Relative Cost / ft ³	Higher	Lower